



# Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 1411-03211900

## Overview and Technical Data:

**TOYODA FA 630 S - Horizontal machining center**

**TOYODA**

**TOYODA**

Year of Build: Jul 2008



## Description:

### Used TOYODA FA 630 S - Horizontal machining center

- CNC Control Fanuc 31i
- Spindel hours: 5178

#### Technical Details:

- Travels :
  - X axis: 1000 mm
  - Y axis: 800 mm
  - Z axis: 850 mm
  - Rapid traverse rate: 60m/min
- Pallet changer and table
  - Number of pallets: 2x
  - Dimensions: 630 x 630 mm
  - Indexing angle: NC-table: 0.001°
  - Max. load on pallet: 800 kg
- Spindle speed: 15,000min<sup>-1</sup>
- Automatic tool changer
  - Tool holding capacity: 50x
  - Max. tool weight 8kg
  - Max. tool length 470 mm
  - Max. tool diameter Ø75 mm (if not restricted by neighboring tools)



## Technical Data:

### Technical Data:

Control: Series 30i  
Spindle Hours: 5.178 hrs.  
Spindle Speed: 15.000 rpm  
Tool Holder: BT50  
Tool Capacity: 50 x

### Travels:

X-Axis: 1.000 mm  
Y-Axis: 800mm  
Z-Axis: 850 mm

### Dimensions and Weight:

Height: 3.108 mm  
Width: 3.308 mm  
Length: 6.020 mm  
Weight: 18.000 kg

### Buyer Information:

Condition: Very good condition  
Availability: Sold  
Sold as:  
EXW (Ex Works - Incoterm)  
VAT: 19 %  
Buyers Premium: 18 %  
Location: Germany



## Images:

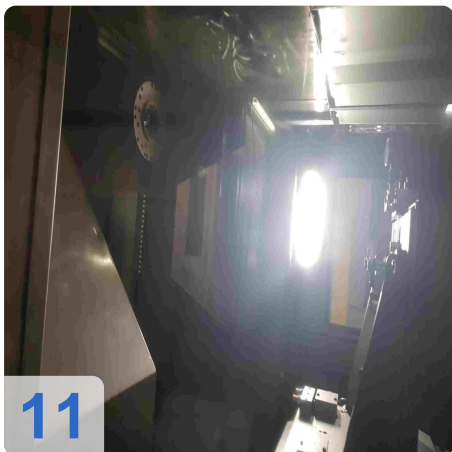
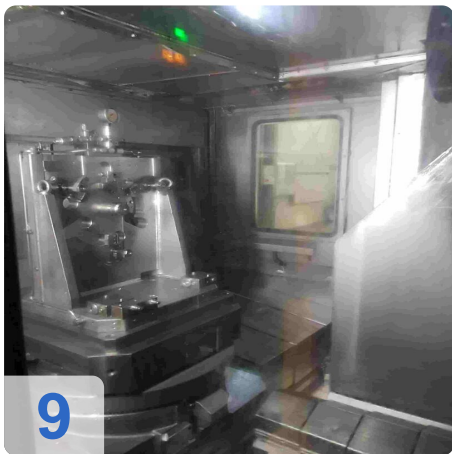






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Assets

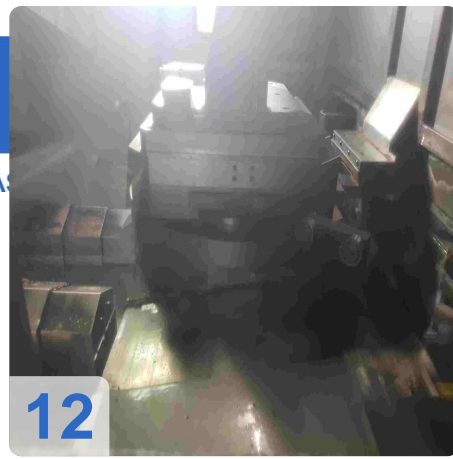




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Assets



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CONTROL SYSTEM		
JTEKT CORPORATION		
MACH. No.	TYPE	Model
SUPPLY VOLTAGE	V	FREQ. 50 Hz
PHASE	FULL LOAD AMP.	97 A
I.C. OF CIRCUIT BREAKER		25 kA
SCCR OF CONTROL PANEL		kA
POWER SUPPLY CAPACITY		62 kVA
AMP. OF LARGEST LOAD		97 A
MAX. BREAKER SIZE		200 A
ELECTRICAL DIAGRAM No.		29-95417001
DATE		07-2008

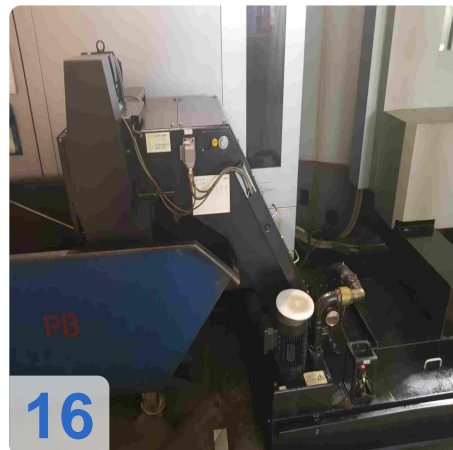
1-1, Asahimachi, Kariya, Aichi, Japan

Überprüfung der artifizierten Maschinen nach DIN VDE 0113, DGUV Vorschrift 9  
ESM

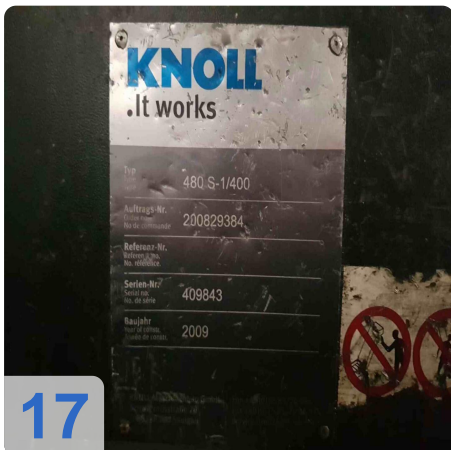


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**JTEKT**  
 TYPE  MFG. No.   
 MACH. No.  DATE   
**JTEKT CORPORATION**  
 KARIYA JAPAN



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**KNOLL**  
.It works

Type 480-S-1/400  
 Auftrags-Nr. 200829384  
 Referenz-Nr.   
 Serien-Nr. 409843  
 Baujahr 2009





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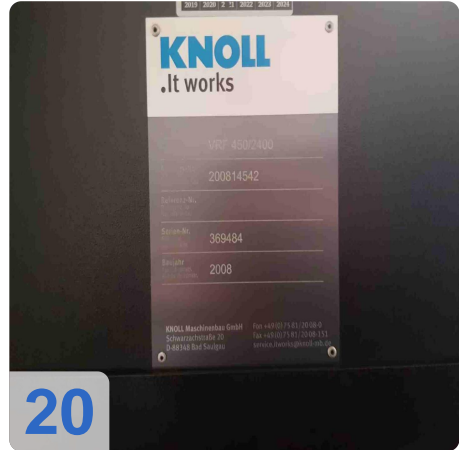
Assets



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# Asset-Trade

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**Asset-Trade**

**Assessment and Sale of Used Assets world  
wide**

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