



# Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 1343-24101300

## Overview and Technical Data:

**BLM ADIGE LT651 - 2kW CO2 - Pipe laser cutting machine**

**BLM GROUP**



**BLM GROUP**

Year of Build: Jan 2000



## Description:

### **Used BLM ADIGE LT651 pipe laser cutting machine with REIS linear handling for automatic destacking.**

Operating hours: 103.937h

Laser: 2000 Watt CO2-Slab-Laser - (Laser cutting head was exchanged in 2015, current operating hours 37.407h !!!!)

Control: SINUMERIK 840 D

#### **Technical data:**

- Optical weld seam detection available
- Linear handling: REIS linear handling robot HRL26 with gripping device
- Control: ROBOTstar V with teach pendant
- Dimensions: (incl. linear handling)
- length: 14.940mm
- width: 5.090mm
- Weight: approx. 12.900kg

#### **Technical features of tube laser cutting machine (manufacturer's data)**

- Pipe diameter: min. 16mm - max. 120mm
- (up to 12mm by appropriate clamping jaws)
- square tube: min. 16x16mm - max. 100x100mm
- rectangular tube: min. 30x15mm - max. 120x70mm
- oval tube: min. 30x15mm - max. 120x70mm
- Tube outlet lengths: min. 3.200mm - max. 6.500mm
- Magazine load capacity: 4.000kg
- Maximum speed X-axis 90m/min
- X-axis travel: 6.500mm
- Y-axis travel: 170mm
- travel Z-axis: 180mm
- Weight approx. 10.000kg

#### **Technical features linear handling for destacking (manufacturer's data)**

- Tube diameter: min. 15x15mm - max. 120x120mm



- square tube: min. 15x15mm - max. 120x120mm
- rectangular tube: min. 15x15mm - max. 120x120mm
- oval tube: min. 15x15mm - max. 120x120mm
- component weight: 7kg
- Number of stacking places (grid box/stanchion) max. 3pcs.
- Weight approx. 2.900kg

The pipe laser is functional and can be inspected if interested after prior appointment, more pictures can be provided on request.

The machine is still in use!



## Technical Data:

### Technical Data:

Control: SINUMERIK 840D  
Machine Hours: 37407

### Dimensions and Weight:

Length: 14.940 mm  
Width: 5.090 mm  
Weight: 12.900 kg

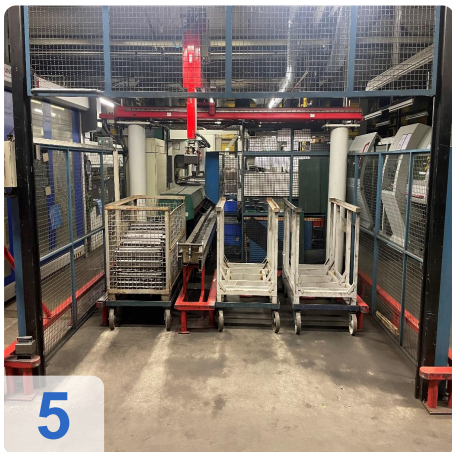
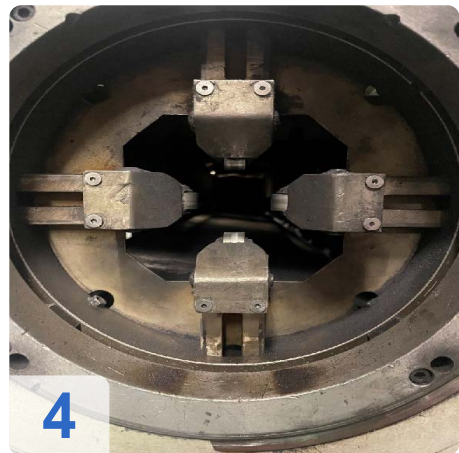
### Buyer Information:

Condition: Very good condition  
Available: Immediately  
Sold as:  
EXW (Ex Works - Incoterm)  
VAT: 19 %  
Buyers Premium: 18 %  
Location: Germany





## Images:





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# Asset-Trade

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**Asset-Trade**

**Assessment and Sale of Used Assets world  
wide**

**Am Sonnenhof 16**

**47800 Krefeld**

**Germany**

**Tel.: +49 2151 32500 33**