



Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 1323-06081015

Overview and Technical Data:

**MIKRON VCP/UCP 710 VMC with Heidenhain
426**

MIKRON

MIKRON®

Year of Build: Jan 1999



Description:

Used MIKRON VCP/UCP 710 vertical Milling machine

CNC Controls Heidenhain TNC 426 M

Recent repairs: new ball screw X and Y-axis, axis controller X and Y-axis

Technical data:

- Table Size: 900x 600 mm
- Table load max.:1600 kg
- Travels:
 - Axis X (longitudinal): 710mm
 - Axis Y (cross): 500 mm
 - Axis Z (vertical): 500 mm
- Feeds Stepless X/Y/Z : 15m/min / 15m/min / 10m/min
- Rapid traverse X/Y/Z : 30m/min / 30m/min / 20m/min
- Spindle:
 - Spindle speed : 100-12.000 rpm
 - Spindle motor power: 22 kW
 - Spindle taper: SK40
 - IKZ
- Tooling:
 - Tool changer: 30x positions
 - Tool diameter (with adjacent tools): 90 mm
 - Tool diameter (without adjacent tools): 140 mm
 - Max tool lenght: 300 mm
 - Max tool weight:8 kg
 - Time of tool changing: 5 sec
- Noise level: 75 dB (A)
- Various accessories:
 - Coolant system
 - Chip conveyor
- Dimensions : Height 3250mm x Lenght2350 mm x Width 2930 mm



Technical Data:

Technical Data:

Control: TNC 426
Machine Hours: 78.583 hrs.
Spindle Hours: 12.874 hrs.
Spindle Speed: 12.000 rpm
Tool Holder: SK40
Tool Capacity: 30 x

Travels:

X-Axis: 710 mm
Y-Axis: 500mm
Z-Axis: 500 mm

Dimensions and Weight:

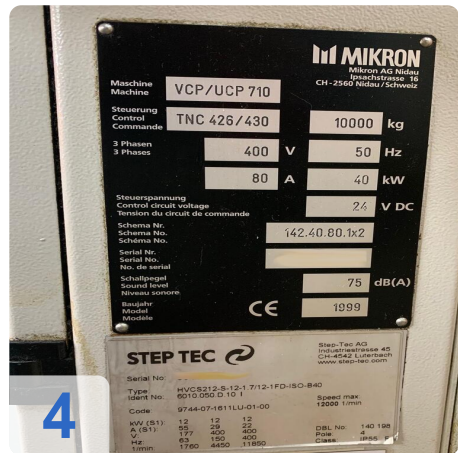
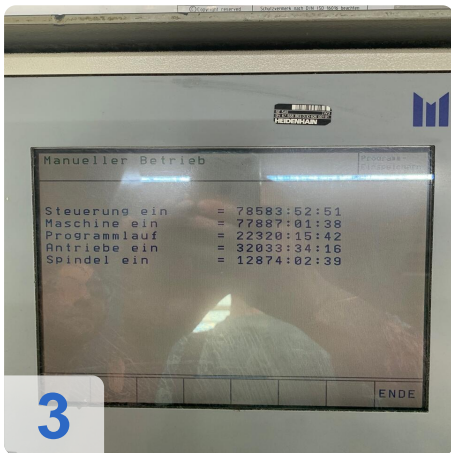
Height: 2.930 mm
Width: 2.350 mm
Length: 3.250 mm
Weight: 10.000 kg

Buyer Information:

Condition: Very good condition
Availability: Sold
Sold as:
EXW (Ex Works - Incoterm)
VAT: 19 %
Buyers Premium: 18 %
Location: Germany



Images:





Asset-Trade

Assessment & Sale of Used Assets



Asset-Trade

**Assessment and Sale of Used Assets world
wide**

Am Sonnenhof 16

47800 Krefeld

Germany

Tel.: +49 2151 32500 33