



# Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 1323-06081015

## Overview and Technical Data:

**MIKRON VCP/UCP 710 VMC with Heidenhain  
426**

**MIKRON**

**MIKRON®**

Year of Build: Jan 1999



## Description:

### Used MIKRON VCP/UCP 710 vertical Milling machine

CNC Controls Heidenhain TNC 426 M

Recent repairs: new ball screw X and Y-axis, axis controller X and Y-axis

Technical data:

- Table Size: 900x 600 mm
- Table load max.:1600 kg
- Travels:
  - Axis X (longitudinal): 710mm
  - Axis Y (cross): 500 mm
  - Axis Z (vertical): 500 mm
- Feeds Stepless X/Y/Z : 15m/min / 15m/min / 10m/min
- Rapid traverse X/Y/Z : 30m/min / 30m/min / 20m/min
- Spindle:
  - Spindle speed : 100-12.000 rpm
  - Spindle motor power: 22 kW
  - Spindle taper: SK40
  - IKZ
- Tooling:
  - Tool changer: 30x positions
  - Tool diameter (with adjacent tools): 90 mm
  - Tool diameter (without adjacent tools): 140 mm
  - Max tool length: 300 mm
  - Max tool weight:8 kg
  - Time of tool changing: 5 sec
- Noise level: 75 dB (A)
- Various accessories:
  - Coolant system
  - Chip conveyor
- Dimensions : Height 3250mm x Length2350 mm x Width 2930 mm



## Technical Data:

### Technical Data:

Control: TNC 426  
Machine Hours: 78.583 hrs.  
Spindle Hours: 12.874 hrs.  
Spindle Speed: 12.000 rpm  
Tool Holder: SK40  
Tool Capacity: 30 x

### Travels:

X-Axis: 710 mm  
Y-Axis: 500mm  
Z-Axis: 500 mm

### Dimensions and Weight:

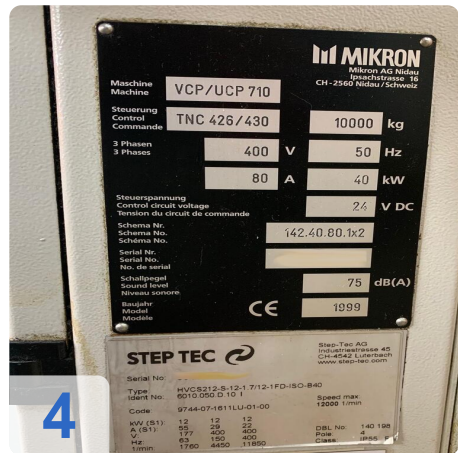
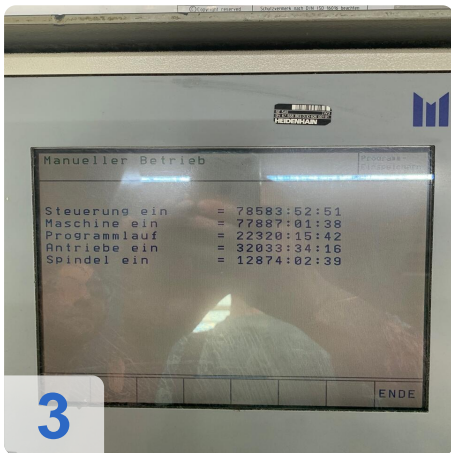
Height: 2.930 mm  
Width: 2.350 mm  
Length: 3.250 mm  
Weight: 10.000 kg

### Buyer Information:

Condition: Very good condition  
Availability: Sold  
Sold as:  
EXW (Ex Works - Incoterm)  
VAT: 19 %  
Buyers Premium: 18 %  
Location: Germany



## Images:





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**Assessment and Sale of Used Assets world  
wide**

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