

## Ref. No.: 1323-06071720

# **Overview and Technical Data:**

60 99 99 RPR7

# AMADA HFP-220.3L CNC bending press

AMADA

Year of Build: Jun 2007



### **Description:**

## Used AMADA HFP-2203 L CNC bending press

CNC control: AMNC

Technical Data :

- Pressing force: 220 tons (2200 kN)
- Press beam length : 3220 mm
- Number of Axis: 7
- Drive: Hydraulic press brake
- Longstroke variant (enlarged stroke)
- Stroke: 350mm
- Opening width : 620mm
- Clearance between machine uprights: 2700 mm
- Stroke depth: 420 mm
- Beam width : 180 mm
- Working height: 960 mm<sup>2</sup>
- Infeed speed: 1-130mm/s
- Working speed: 1-10mm/s
- Opening speed: 1-100mm/s
- Oil volume 295 L.
- Machine dimensions (LxWxH): 4563x 2650x 3090mm,
- Weight: 15110 kg

#### Press brake for precise bending results

Just like the other AMADA press brakes, the HFP series is characterised by the unique function of the lower press beam: Precise bending results are achieved along the entire length of the machine without the need for an expensive crowning device.

The HFP series meets the highest demands in terms of performance, precision and operation. The proven backgauge has been optimised again in the current HFP series and accelerates significantly faster. The DIGIPRO digital angle measuring system has also been further developed and is wirelessly connected to the AMNC control of the press brake via an infrared interface. The control is extremely user-friendly, very easy to handle and at the same time offers all the functions that demanding, modern bending requires.



Just like the HFE series, the HFP series is also available in the Long-Stroke and High-Speed versions. The Long-Stroke version has an increased stroke, while the High-Speed version is equipped with doubled infeed and working speed.



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Control: CNC Machine Hours: 13834

#### **Dimensions and Weight:**

Height: 3.090 mm Length: 4.563 mm Width: 2.650 mm Weight: 15.110 kg

#### **Buyer Information:**

Condition: Very good condition Available: Sold Sold as: EXW (Ex Works - Incoterm) VAT: 19 % Buyers Premium: 16 % Location: Germany



## Images:























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