



# Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 1301-01281600

## Overview and Technical Data:

**AMADA HFE M2 1303 L - Hydraulic Press Brake  
with low hrs**

**AMADA**



Year of Build: Jul 2012



## Description:

### Used AMADA HFE M2 1303 L - Hydraulic Press Brake with low hours

- Low Working Hours only 2370 Hrs
- CNC controller: Amada ANMB

HFE-M2 technical data:

- Number of controlled axes: 4x
- Press force: 1300 kN
- Press beam length: 3140mm
- Distance between side frames: 2700 mm
- Throat Depth: 420 mm
- Ram Stroke : 350 mm
- Open height: 620 mm
- Beam width: 90 mm
- Table height: 960 mm
- Bending speed: 10 mm/min
- Approach speed: 100 mm/min
- Return speed: 100 mm/min
- Adjustable range X-axis 700 mm
- Entire connected load: 12.5 kW
- Actuated via wander foot switch
- Fitted with side guards

---

### Easy to use and simple to program, the HFE-M2 press brake delivers constant results over the entire bend length

The HFE-M2 press brake has been designed based on the latest technological trends. With a new digital touchscreen control, eco-friendly technology for energy saving and a range of accessories for easy, fast set-up, the HFE-M2 is an easy, environmentally friendly and flexible solution.

AMADA press brake tooling is manufactured using our highest quality Chromium Molybdenum tool steel and fully through hardened. The Amanit process on dies combines



optimum surface hardness, lubricity and grinding to the highest tolerances. These manufacturing processes guarantee optimum performance and long tool life.

## **ECO DRIVE SYSTEM**

The HFE-M2 features a smart hydraulic power system. This solution offers many benefits: maximum efficiency in all stages of the machine cycle, reduced power consumption, lower noise levels and a greater reliability.

## **ANGLE MEASURING**

The machine is equipped with the DIGIPRO system, a highly-accurate, electronic angle measuring device that transmits the measured angle wirelessly to the press brake's NC with just one click. The HFE-M2 also has optional devices for angle control in real time.

## **BACK GAUGE**

The back gauge of the HFE-M2 is designed based on precision and reliability. It is available in two versions, 2 and 5 axes with the Delta X model, based on two independent X axes, particularly useful for bending asymmetrical parts.

## **ACCURATE WITH ALL PARTS**

The HFE-M2 features, an AMADA-patented crowning system, based on the principle of the parallel deformation of the upper and lower beams. This system can be used to deliver constant results over the entire bend length, with any force applied, due to the smart design of the structure, plus there's no need to add expensive electromechanical or hydraulic devices.

## **ERGONOMIC FUNCTIONS**

The HFE-M2 series includes a compact and ergonomic range, focused on the working environment, making the bend process comfortable and fast regardless the size of the parts to process. Amada offers a number of solutions for the operator's comfort such as: ergonomic seat, adjustable table, footrest and side drawers with tool holders.

## **USER-FRIENDLY**

The HFE-M2 provides a number of functions and devices to make the entire bending process simple and intuitive. AB Pad Evolution numerical control, based on touchscreen technology, is at the heart of the system, providing a comprehensive, user-friendly interface.



## **SIMPLE PRECISION**

AMADA-patented crowning system, based on the parallel deformation of the beams, guarantees constant results over the entire bend length without the need to add expensive electromechanical or hydraulic systems.

## **ECO-FRIENDLY**

The ECO Drive System guarantees smart hydraulic system management, providing considerable benefits such as reduced power consumption, improved system performance, reliability and stability.



## Technical Data:

### Technical Data:

Control: CNC  
Machine Hours: 2375

### Dimensions and Weight:

Height: 3.140 mm  
Length: 3.950 mm  
Width: 2.075 mm  
Weight: 9.310 kg

### Buyer Information:

Condition: Like New  
Available: Sold  
Sold as:  
EXW (Ex Works - Incoterm)  
VAT: 19 %  
Buyers Premium: 16 %  
Location: Switzerland





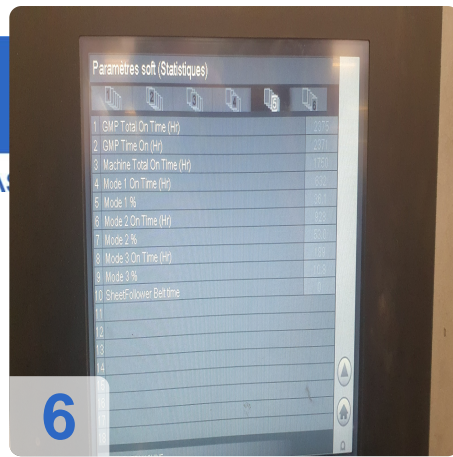
## Images:





AS

Assets



6



7



8



9



10



11





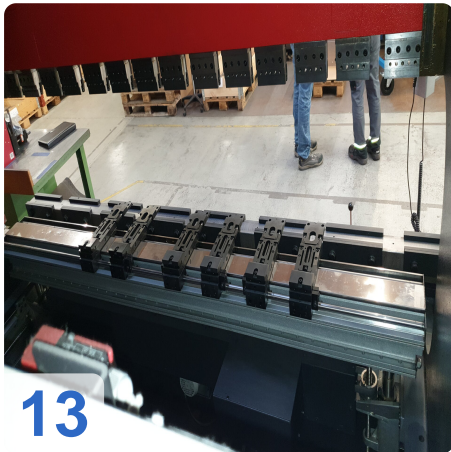
As

e

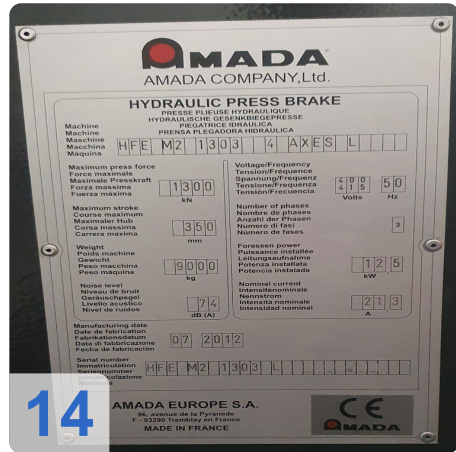
Assets



12



13



14

AMADA AMADA COMPANY, Ltd.	
<b>HYDRAULIC PRESS BRAKE</b>	
PRESSE PLIÈRE HYDRAULIQUE HYDRAULISCHE GEBENDEGEPRESSE PLEGADORA HIDRÁULICA	
Machine Machine Macchine Macchina Máquina	HFE M2 11303 1 AXES L
Maximum press force Force maximale Maximale Presskraft Fuerza máxima Fuerza máxima	1300 kN
Maximum stroke Course maximum Maximale Hub Corso massima Carrera máxima	350 mm
Weight Poids machine Gewicht Peso macchina Peso máquina	9000 kg
Noise level Niveau de bruit Geräuschpegel L'nivel acústico Nivel de ruido	74 dB (A)
Manufacturing date Date de fabrication Datum der Fertigung Data di fabbricazione Fecha de fabricación	07 2012
Serial number Numéro de série Seriennummer Número de serie Número de serie	HFE M2 11303 1 AXES L
Voltage/Frequency Tension/Frequence Spannung/Frequenz Tensione/Frequenza Tensión/Frecuencia	400 50 Volts Hz
Number of phases Nombre de phases Anzahl der Phasen Numero di fasi Número de fases	3
Foreseen power Puissance installée Leistung installiert Potenza installata Potencia instalada	125 kW
Nominal current Intensité nominale Nennstrom Intensidad nominal	218 A
AMADA EUROPE S.A. 25, rue de la Fonderie F - 93260 Tremblay en France MADE IN FRANCE	





Video:





# Asset-Trade

Assessment & Sale of Used Assets



**Asset-Trade**

**Assessment and Sale of Used Assets world  
wide**

**Am Sonnenhof 16**

**47800 Krefeld**

**Germany**

**Tel.: +49 2151 32500 33**