



Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 1237-09141957

Overview and Technical Data:

**LEADWELL HTC-200MY / AXON LTC-20 LE
CNC Lathe**

AXON

axon

Metal Cutting Solutions

Year of Build: Sep 2017



Description:

Used LEADWELL HTC-200MY / AXON LTC-20 LE CNC Lathe with Driven Tooling for Sale

Operating hours 1412

CNC control: Fanuc Oi-TF with 8.4" LCD screen

Technical data

- Manufacturer LEADWELL HTC-200MY
- Working range
 - swing diameter over bed (VDI turret): 540 mm
 - max. turning diameter (VDI turret): 320 mm
 - turning length: 430 mm
- Spindle data:
 - Spindle nose: A2-6
 - three-jaw chuck: Ø 210 mm
 - bar capacity: Ø 65 mm
 - Speed range: 35 - 4,000 rpm.
- Travels of the axes:
 - X-axis travel 160+20 mm
 - Z1 axis travel 540 mm
 - Y-axis:
 - Rapid traverse speed X-axis 20 m/min.
 - Rapid traverse speed Z1 axis 20 m/min.
 - Rapid traverse speed Y axis 15 m/min.
- Tool turret (driven tools)
 - Driven tools: 12/12 BMT55
 - Number of tool positions 12 pieces
 - Standard tool dimensions 25x25 mm
 - Max. Diameter of boring bar Ø 40 mm
 - Switching time one station 0,3 sec.
 - Switching time at 180° 0,8 sec.
 - Speed range rotating tools 5.000 rpm.
 - Motor power of driven tools 5,5 kW
 - Tool measurement via Renishaw measuring probe
- Programmable tailstock (via M-function, dragged)
- Coolant system with 10 bar



- Slat-band chip conveyor (DL up to approx. 1,000mm)
- Adjustable clamping pressure for chuck and tailstock quill on machine front left side
- Preparation for mounting a bar feeder (prerequisite)
- Parts collecting device incl. conveyor belt and collecting container
- Total power requirement: 35 kVA 400V 50 HZ
- General structure
 - Inherently rigid ribbed cast bed in inclined bed design
 - Hand scraped flat guides
 - Direct coupled ball screws
 - Powerful precision spindle
 - Thermosymmetrical headstock
 - Large guideway spacing
 - CE conformity
- Standard accessories
 - RS 232 interface
 - Hydraulic hollow clamping device
 - 3-jaw power chuck brand: Strong
 - Foot switch for chuck or collet system
 - 1 set of soft jaws
 - 1 set of hard jaws
 - Hydraulic power unit
 - Heat exchanger
 - Work area light
 - set of adjusting lemmas
- machine dimensions LxWxH: 3509x1930x2100 mm
- Machine weight: 6000 kg



Technical Data:

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Control: Serie 0i
Machine Hours: 1412.00 hrs.
Turning length: 430.00 mm
Turning diameter: 540.00 mm
Spindle Speed: 4000.00 rpm
Driven Tools: 12.00
Tool Capacity: 12 x
Tailstock: Yes
Bezel: No

Dimensions and Weight:

Height: 2100 mm
Length: 3509 mm
Width: 1930 mm
Weight: 6000 kg

Buyer Information:

Condition: Very good condition
Available: Sold
Sold as:
EXW (Ex Works - Incoterm)
VAT: 19 %
Buyers Premium: 16 %
Location: Germany



Images:

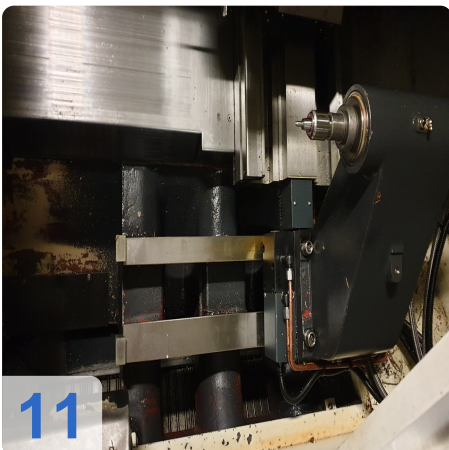
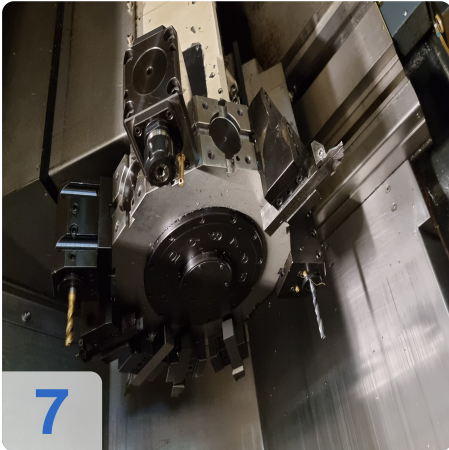




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Video:





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**Assessment and Sale of Used Assets world
wide**

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