



# Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 1237-09130850



## Overview and Technical Data:

**POSMILL CE 1000 3-axis machining center**

**POSMILL**



Year of Build: Jan 2019



## Description:

### Used POSmill CE 1000 3-axis machining center

CNC control Heidenhain iTNC 640

#### Two machines available !!!

1- Operating hours machine 6485 / spindle 1.790h

2- Operating hours machine xxx / spindle 1.316h

#### Technical data:

- travels
  - x-axis: 1.000 mm
  - y-axis: 600 mm
  - z-axis: 600 mm
- distance spindle/table: 100-700 mm
- Table
  - dimension 1.200 x 600 mm
  - distance floor/table: approx. 800 mm
  - load, max.: 750 kg
  - T-slots: 6 number, 100 mm
  - distance spindle/stand: approx. 600 mm
- Feed system
  - Rapid feed: 32 m/min.
  - Feed rate: 1 - 10.000 m/min.
- Drive spindle
  - Tool holder: SK40
  - Speed, max. 12.000 rpm
  - Power, max.: up to 38 kW
- Tool changer
  - number 30x
  - Tool length, max. 300 mm
  - tool weight, max.: 6 kg
  - tool change time: from 3,5 sec
- Connected loads
  - Electrical: 30 kVA ,400 V
  - Back-up fuse: from 35 A



- Pneumatic (bar) 6 bar
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The POSmill CE 1000 is equipped with a Heidenhain TNC 640 as standard and offers travels of 1,000 x 600 x 600 mm (X,Y,Z), with a power of 38 kW at 12,000 min<sup>-1</sup>. Due to the pyramid design, the machine has a large mass in the lower area to be able to safely absorb all forces that occur. In the upper area, the machine column is tapered to provide the necessary dynamics. Six large, centrally lubricated guide shoes provide ideal conditions for maximum geometric accuracy and best force absorption. This absorbs vibrations and resonances and leads to greatly improved tool life. POS uses a total of 14 centrally lubricated guide shoes across all axes.

Thus, all occurring machining forces are absorbed with a high reserve. The carrier elements in the guide shoes themselves are not only designed as balls, but as high-quality rollers, so that force transmission takes place at the highest level.



## Technical Data:

### Technical Data:

Control: TNC 640  
Machine Hours: 6.485 hrs.  
Spindle Hours: 1.790 hrs.  
Spindle Speed: 12.000 rpm  
Tool Holder: SK40  
Tool Capacity: 40 x

### Travels:

X-Axis: 1.000 mm  
Y-Axis: 600mm  
Z-Axis: 600 mm

### Dimensions and Weight:

Height: 3.500 mm  
Width: 3.500 mm  
Length: 5.500 mm  
Weight: 7.900 kg

### Buyer Information:

Condition: Like New  
Availability: Sold  
Sold as:  
EXW (Ex Works - Incoterm)  
VAT: 19 %  
Buyers Premium: 16 %  
Location: Germany



## Images:

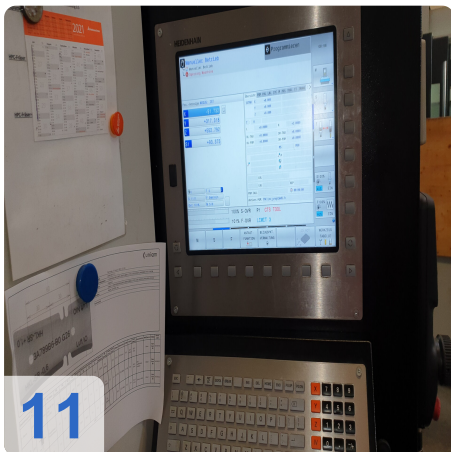
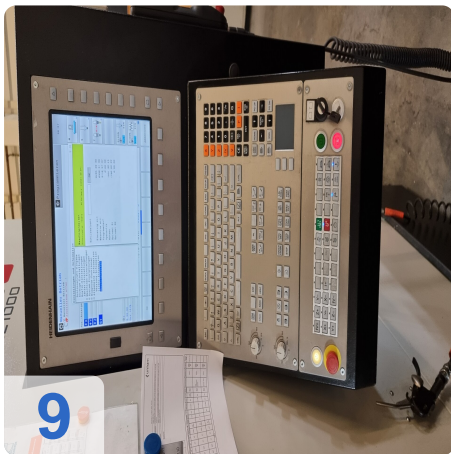


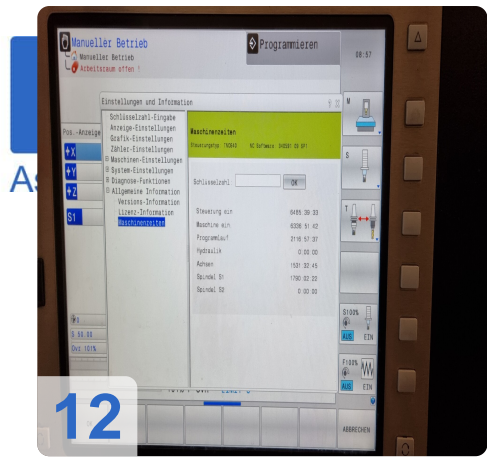


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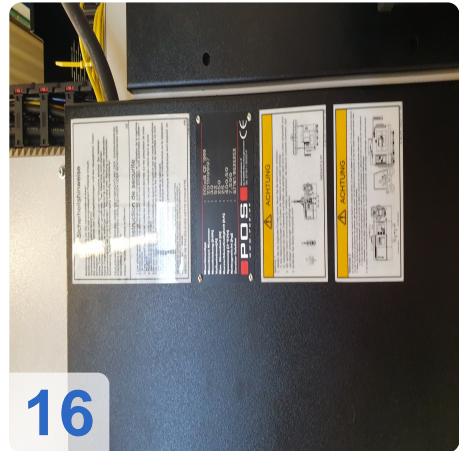
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Video:







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wide**

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