



Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 812-03241058

Overview and Technical Data:

UNION - CBFK 90/1 HMC with Heidenhain 426

UNION

 **UNIONCHEMNITZ**

Year of Build: Jan 1981

Rebuild year: Jan 2000



Description:

Used UNION CBFK 90/1 Horizontal machining center with pallet changer

Reconstruction in 2000 on control Heidenhain 426

Technical specifications

Travel:

- X axis: 1,600 mm
- Y-axis: 1,250 mm
- Z axis: 900 mm
- Feed rate: (X / Y / Z) 0.001 - 6 m / min.
- Rapid traverse: (X / Y / Z) 12 m / min.

Spindle

- Speed range: 14 - 4,000 rpm.
- Spindle motor: 36 kW
- Tool holder: SK 50
- Tool changer Tooling: 40

Pallet system

- Number of pallets: 3
- Table size: 1,000 x 1,000 mm
- Max. Table load: 2,000 kg

Space requirement (LxWxH): 10 x 6 x 3 m



Technical Data:

Technical Data:

Control: TNC 426
Spindle Speed: 4.000 rpm
Tool Capacity: 40 x

Travels:

X-Axis: 1.600 mm
Y-Axis: 1.250mm
Z-Axis: 900 mm

Dimensions and Weight:

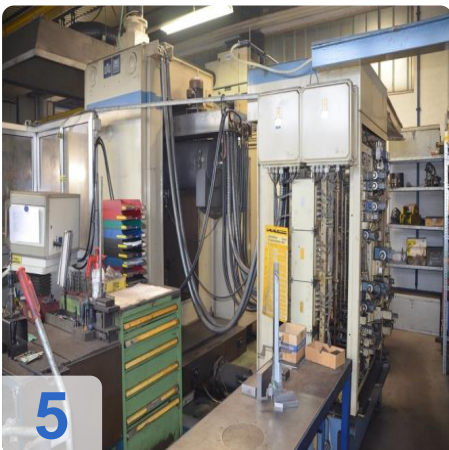
Height: 3.000 mm
Width: 6.000 mm
Length: 10.000 mm
Weight: 31.000 kg

Buyer Information:

Condition: Very good condition
Sold as:
EXW (Ex Works - Incoterm)
VAT: 19 %
Buyers Premium: 15 %
Location: Germany



Images:





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Assets





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**Assessment and Sale of Used Assets world
wide**

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