



# Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 748-11091634

## Overview and Technical Data:

**STAMA - MC 534+ TWIN Machine Centre**

**STAMA**

 **STAMA**

Year of Build: Jan 2007



## Description:

### Used STAMA MC534 + / Twin CNC Machining Center

Operating hours only 33,000 hours

CNC Control Siemens 840D

Technical specifications

- Travel distances X / Y / Z 2,200 x 520 x 510 mm
- discharge 252 mm
- Table to spindle nose from 180 to 690 mm
- Working spindle
  - Spindle speed 20 to 10.0000 rpm
  - Spindle bearing diameter 70 mm
  - Tool holder HSK 63
  - Spindle arrangement a = 266 mm
  - Max torque 170 Nm at 20%
- Advancing XYZ 10,000 m
- Rapid traverse XYZ 60 m / min
- Tool magazine
  - Number of tools 108x
  - Tool clamping 8,000 N
  - Max tool diameter 160 mm
  - Max tool length 300mm
- Cutting values
  - Max milling capacity 600 cm<sup>3</sup>
  - Max Drilling performance diameter 40 mm
  - Max thread diameter M30
- Total connected load 120 KVA
- Total power requirement 80 KW
- Space requirements (LxWxH) 5.600 x 3.500 x 3.500 mm



## Technical Data:

### Technical Data:

Control: SINUMERIK 840D  
Machine Hours: 33.000 hrs.  
Spindle Speed: 10.000 rpm  
Tool Capacity: 108 x

### Travels:

X-Axis: 2.200 mm  
Y-Axis: 520mm  
Z-Axis: 510 mm

### Dimensions and Weight:

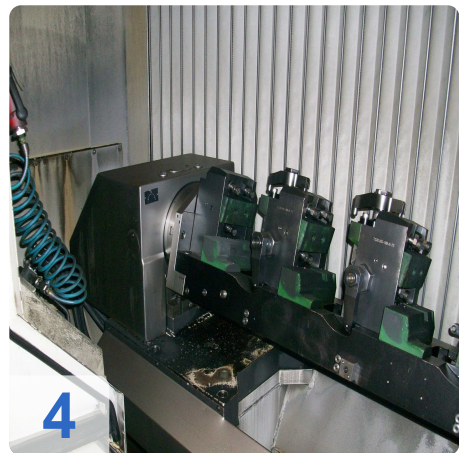
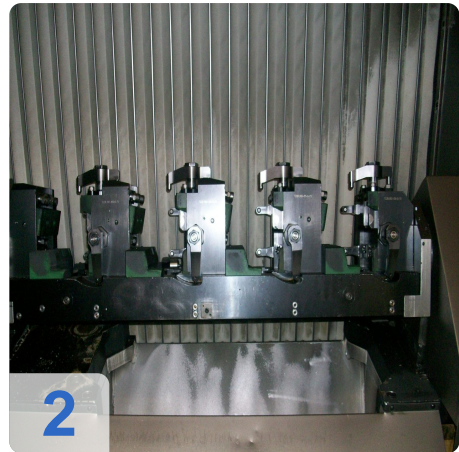
Height: 3.500 mm  
Width: 3.500 mm  
Length: 5.600 mm  
Weight: 13.500 kg

### Buyer Information:

Condition: Very good condition  
Availability: Immediately  
Sold as:  
EXW (Ex Works - Incoterm)  
VAT: 19 %  
Buyers Premium: 15 %  
Location: Germany



## Images:





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**Asset-Trade**

**Assessment and Sale of Used Assets world  
wide**

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