



# Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 718-050301709

## MAZATROL 640T

NO	DIR	AXIS	BL	F	MP	3.0	4
1	001	0.0	0.0	0.0	0.0	0.0	0.0
2	002	0.0	0.0	0.0	0.0	0.0	0.0
3	003	0.0	0.0	0.0	0.0	0.0	0.0
4	004	0.0	0.0	0.0	0.0	0.0	0.0
5	005	0.0	0.0	0.0	0.0	0.0	0.0
6	006	0.0	0.0	0.0	0.0	0.0	0.0
7	007	0.0	0.0	0.0	0.0	0.0	0.0
8	008	0.0	0.0	0.0	0.0	0.0	0.0
9	009	0.0	0.0	0.0	0.0	0.0	0.0
10	010	0.0	0.0	0.0	0.0	0.0	0.0
11	011	0.0	0.0	0.0	0.0	0.0	0.0
12	012	0.0	0.0	0.0	0.0	0.0	0.0

### Overview and Technical Data:

## MAZAK - Multiplex 6200Y CNC Lathe

## MAZAK

Year of Build: Jan 2004



## Description:

### Used Mazak Multiplex 6200 Y CNC lathe

CNC CONTROL Mazatrol PC Fusion 640 T

- Turning diameter 260 mm
- Turning length 1190 mm
- x-axis 238 mm
- Z1-axis 438 mm
- Z2-axis 492 mm
- Rapid 30/33 m / min
- Spindle speeds - stepless 35-5000 U / min
- Spindle motor 22/15 kW
- Spindle bore 50.8 mm
- Spindle bore 61 mm
- y-axis 50 mm +/-
- Cutter motor 5 kW
- Speed range - milling 4500 U / min
- c-axis of 0.001 °
- Cutting length feed 180/530 mm shaft
- Total power requirement 22,4 kW
- Space needs about 3,60 x 2,20 x 2,10 m

equipped with:

- Main & sub spindle
- 2 upper turret
- C & Y-axis on both turrets
- Parts ejector with band
- High-pressure cooling
- 2 Hydraulic chuck dia 200mm.
- 2x Auto. great etter (Tooleye)



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- EIA / ISO Input Function & PCMCIA Interface



## Technical Data:

### Technical Data:

Control: Mazatrol Fusion 640T  
Turning length: 1190.00 mm  
Turning diameter: 260.00 mm  
Spindle Speed: 5000.00 rpm  
Tailstock: Yes  
Bezel: No

### Dimensions and Weight:

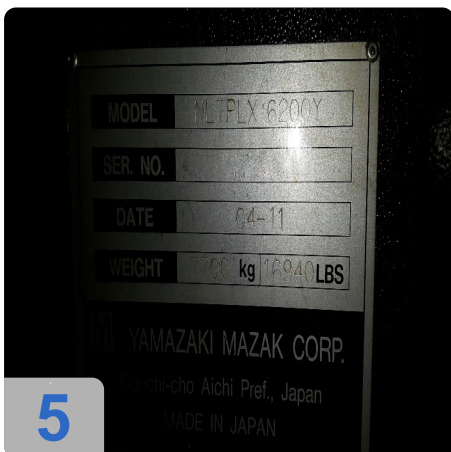
Height: 2100 mm  
Length: 3600 mm  
Width: 2200 mm  
Weight: 7700 kg

### Buyer Information:

Condition: Very good condition  
Available: Q4  
Sold as:  
EXW (Ex Works - Incoterm)  
VAT: 19 %  
Buyers Premium: 16 %  
Location: Germany



## Images:





A



Assets

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### MAZAK CONTROL BOX

MODEL	H P 52007	
ASS. NO.		
DATE	04-11	
ELEMENTARY DIAGRAM	D 0517070	
MAIN CIRCUIT	3AC	200 V 50/60Hz
CONTROL CIRCUIT	AC100V	DC24V
MAIN MOTOR	MAX. 15 A	200 V
RATED CAPACITY	37 KVA	

**M** YAMAZAKI MAZAK CORP.  
MADE IN JAPAN



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