



Asset-Trade

Assessment & Sale of Used Assets

Ref. No.: 518-04291620

Overview and Technical Data:

ARBURG - Allrounder 310-210-750

ARBURG

Year of Build: Jan 1983



Description:

Used ARBURG Allrounder 310 210 750 Injection Molding

- Super reliable Hydronica series (hydraulic clamp)
- Dialogic microprocessor controls with CRT
- Mold setup memory via standard 3.5 inch diskettes. Each diskette stores individual mold setup parameters for up to 60 molds.
- Proportional valves for infinitely variable speed and pressure controls

CLAMPING UNIT

- * Clamping force/Locking force max. 83 tons tons
- * Closing force max. 36.8 kN
- * Mold protection force 3.5-6.8 kN
- * Opening force max. 36.8 kN
- * Increased opening force max. 194 kN
- * Opening stroke (adjustble) max. 375
- * Mold height min. 250 mm
- * max. Daylight between plates 625 mm
- * Daylight between Tie-bars 320x320 mm
- * Dimensions of Plates (hor. x vert.) 490x490 mm
- * Ejector Force max. 38 kN
- * Ejector Retract Force max. 26.7 kN



* Ejector Stroke (hydr. Ejector) max. 150 mm

INJECTION UNIT

* Screw Diameters available 25 mm

* Screw Length L/D 24

* Screw Stroke max. 150 mm

* Dosage Volume max. 73 ccm

* Shot Volume max. 59 ccm

* Shot Weight 61 gPS

* Injection Force max. 145.1 kN

* Injection Pressure max. 2950 bar

* Injection Flow Speed max. 79 ccm/s

* Injection Flow Speed w/Accumulator max. 196 ccm/s

* Back Pressure max. 460 bar

* Screw Rotation max. 570 RPM

* Circumferential Speed of Screw max. 44.7 m/min.

* Screw Torque max. 365 Nm

* Nozzle Contact Force max. 72.3 kN

* Nozzle Retract Stroke max. 180 mm

* Cylinder and Nozzle Heating $3 \times 1750 + 310 = 5560$ watt

* Volume of Feed Hopper 50 litre

HYDRAULIC, DRIVE UNIT, DIMENSIONS

* Pump motor, Power Consumption 15 kW

* Hydraulic Oil Volume 220 litre



- * Dry Cycles .. 2.0 s
- * Total Power Consumption 21 kW
- * Length x Width of Machine 4.3 x 1.65 m
- * Height with hor./vert. Injection 2.0/3.25 m
- * Weight without hydraulic Oil 2400 kg



Technical Data:

Technical Data:

Control: CNC

Dimensions and Weight:

Weight: 2.400 kg

Buyer Information:

Condition: Normal wear

Available: Immediately

Sold as:

Free Loaded on Truck (LOT)

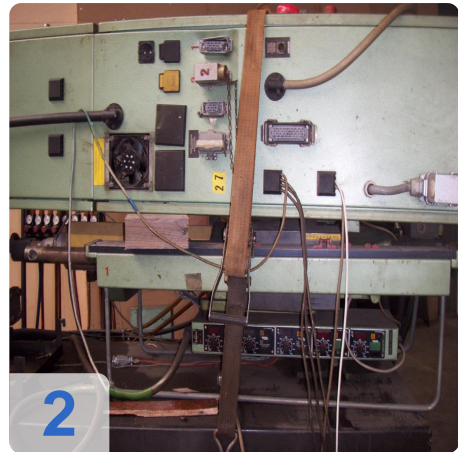
VAT: 21 %

Buyers Premium: 15 %

Location: Germany



Images:





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Assets





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**Assessment and Sale of Used Assets world
wide**

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